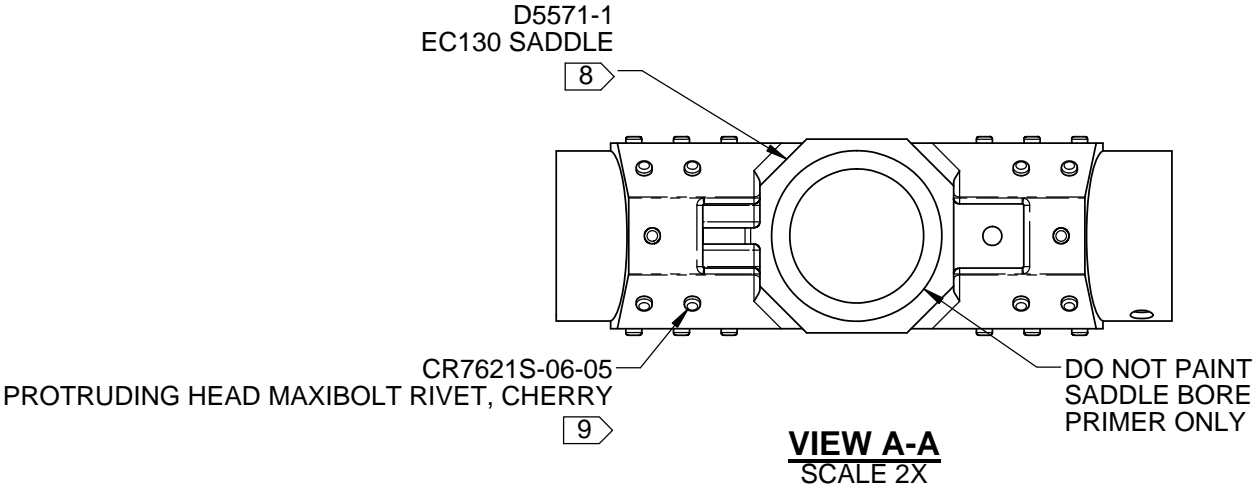
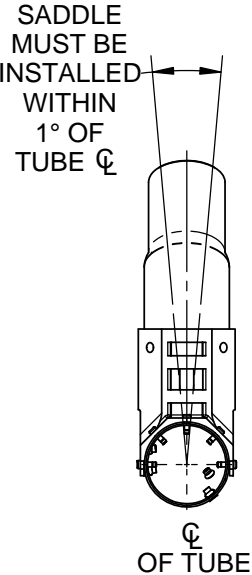


QTY -041	P/N	DESCRIPTION
X	D130-1048-042	EC130 SKIDTUBE ASSY, RH
1	D5571-1	EC 130 SADDLE
22	CR7621S-06-05	PROTRUDING HEAD MAXIBOLT RIVET, CHERRY
8	ALS4-1032-225	INSERT



ALS4-1032-225
INSERT, 8 PL

D130-1048-042 EC 130 SKIDTUBE ASSY, RH

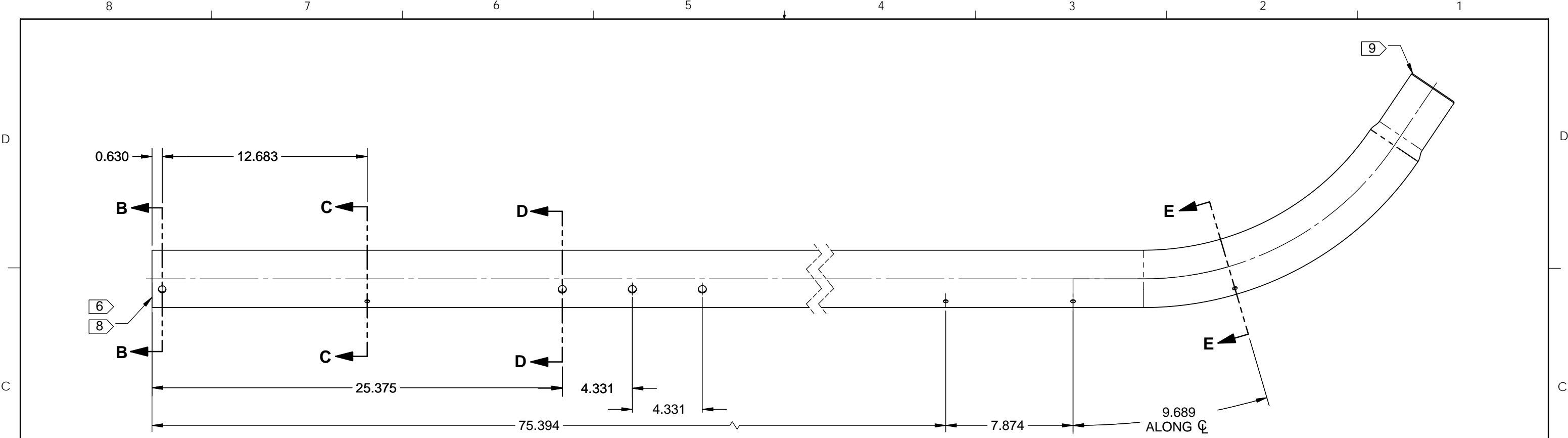


- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: INSTALL SADDLE PER NOTES 8 & 9 PRIOR TO PRIME AND PAINT
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT OUTSIDE PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 20.46 lbs
 - 8) SEAL FAYING SURFACE WITH PR-1764 CLASS B OR EQUIVALENT ELECTRICALLY CONDUCTIVE SEALANT
 - 9) POSITION SADDLE, TRANSFER MARK AND DRILL $\phi 0.199/0.202$ HOLE PATTERN FROM SADDLE ONTO SKIDTUBE
TOUCH-UP HOLES WITH CHEMICAL CONVERSION COAT, AND WET INSTALL RIVETS WITH SEALANT
 - 10) INSTALL ALS4 INSERTS IN EXISTING $\phi 0.297$ HOLES

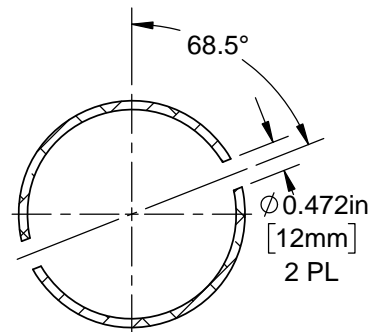
PRELIMINARY ISSUE

UNAPPROVED

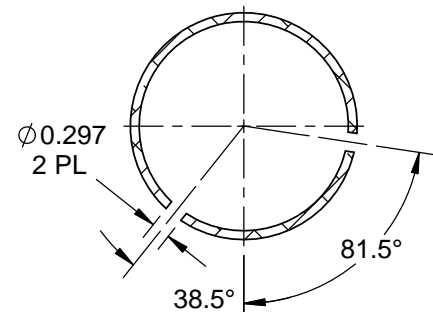
A	NEW ISSUE	ZF	18.05.07
REV.	DESCRIPTION	BY	DATE
DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A7
MFG. APPR.	DD	D130-1048-042	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		EC130 SKIDTUBE, RH	NTS
DATE	18.05.07	COPYRIGHT © 2018 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



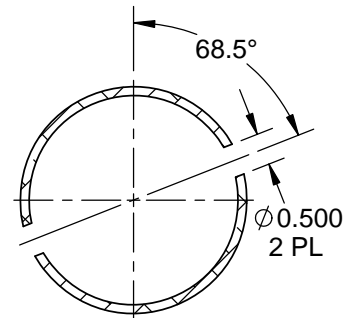
D130-1048-042 EC130 SKIDTUBE, RH
(DRILLING DETAIL)



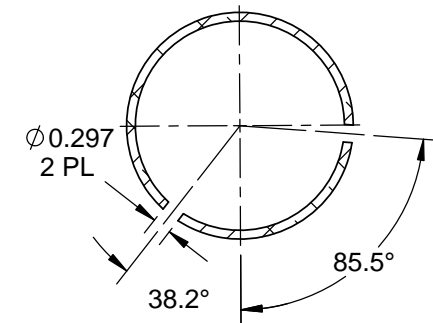
SECTION B-B
SCALE 2X



SECTION C-C
SCALE 2X, 3 PL



SECTION D-D
SCALE 2X, 3 PL



SECTION E-E
SCALE 2X

- NOTES:**
- 1) MATERIAL: MAKE FROM D5611-1
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4 ON INSIDE OF TUBE
MAX 0.5" FROM AFT END OF TUBE
 - 7) WEIGHT: 16.37 lbs
 - 8) CHAMFER ID 0.06X0.06
 - 9) CHAMFER OD 0.06X0.06
 - 10) LIQUID PENETRANT INSPECT OUTSIDE SURFACE PER QSI 038 PRIOR TO DRILLING.

PRELIMINARY ISSUE

UNAPPROVED

DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A7
MFG. APPR.	DD	D130-1048-042	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		EC130 SKIDTUBE, RH	NTS
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